

**Informal meeting to discuss preparations for the
Fifteenth Meeting of the States Parties (15MSP)**

Wednesday 14 September – 15:00-18:00

Palais des Nations

Room VIII

Agenda

1. Review of the 15MSP programme
2. Actions for consideration by the States Parties at the 15MSP
 - a. Update on Article 5 extension requests submitted in 2016
 - b. Update on dates for meetings in 2017
 - c. Designation of new Committee members
 - d. ISU report and ISU work plan and budget 2017
 - e. Other possible actions
3. Updates on organisational matters
 - a. Opening ceremony, official opening and reception
 - b. Field visit
 - c. Side events and exhibitions
 - d. Registration
4. Any other business